



1. Surface Preparation: For best results, all surfaces to be bonded should be smooth, dry, and free from dust, dirt, oil, loose paint, wax grease, etc. NOTE: For best results, non-porous surfaces should be thoroughly roughened by sanding.

2. Application: Stir adhesive thoroughly before application. Adhesive may be applied with a texturing-type roller, brush, or spraying equipment. One brush or roller coat is usually sufficient on most surfaces. Very porous surfaces may require more than one coat. Remember, the adhesive must dry completely between coats. Spread the adhesive generously in a uniform film to both surfaces with a wide paint brush. Avoid excess brushing or rebrushing, as this causes uneveness in the adhesive film. The positive test for enough adhesive is a glossy film when completely dry.

Coverage: Approximately 800 square feet per gallon is sufficient to apply 400 square feet of bonded surface. Very porous substrates may require more adhesive.

