

SAFETY DATA SHEET

REVISION DATE: 02-18-2015

SUPERSEDES: 09-03-2013

SECTION 1: IDENTIFICATION OF THE PRODUCT AND SUPPLIER

PRODUCT INFORMATION

PRODUCT: 547-SSA Adhesive
 PRODUCT DESCRIPTION: Mastic
 INTENDED USE: Adhesive
 PRODUCT IDENTIFIER: 836905PM

COMPANY INFORMATION

Inpro Corporation
 S80 W18766 Apollo Drive
 Muskego, WI 53150
 Phone: 1-262-679-9010

SECTION 2: HAZARDS IDENTIFICATION

GHS Classification: This product is not classified as hazardous under GHS criteria.
GHS Precautions:
First Aid Measures: IF SWALLOWED: Do not induce vomiting. Seek medical attention if symptoms develop. IF IN EYES: Use an eye wash to remove chemical from the eye. IF ON SKIN: Wash with soap and water. IF INHALED: Remove individual to fresh air after an airborne exposure if any symptoms develop.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS #	PERCENT	Classification	Note
Crystalline silica	14808-60-7	1 - 5	Carc. 1A; H350 STOT RE 1; H372	* (see below)

*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.

Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29 CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for exposure limit guidelines.

SECTION 4: FIRST AID MEASURES

IF IN EYES: Use an eye wash to remove a chemical from your eye regardless of the level of hazard. Flush the affected eye for at least twenty minutes. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Seek medical advice after flushing.

IF ON SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

IF INHALED: Remove to fresh air. Call a physician if symptoms persist.

IF SWALLOWED: Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this MSDS.

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SECTION 5: FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water spray, foam, dry chemical or carbon dioxide.

UNUSUAL FIRE AND EXPLOSION HAZARDS: There is a possibility of pressure buildup in closed containers when heated. Water spray may be used to cool the containers.

SPECIAL FIRE FIGHTING INSTRUCTIONS: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

HAZARDOUS COMBUSTION PRODUCTS: Carbon dioxide, Carbon monoxide

SECTION 6: ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: No adverse health effects expected from the clean-up of spilled material. Follow personal protective equipment recommendations found in Section 8 of this MSDS.

METHODS FOR CLEAN-UP: Dike if necessary, contain spill with inert absorbent and transfer to containers for disposal. Keep spilled product out of sewers, watersheds, or water systems.

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 7: HANDLING AND STORAGE

Handling: No special handling instructions due to toxicity.

Storage: Store in a cool, dry place. Protect from freezing
Consult the Technical Data Sheet for specific storage instructions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS:

Chemical Name	Note	ACGIH EXPOSURE LIMITS	OSHA PEL
Calcium carbonate	* (see below)	No data available.	15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction)
Crystalline silica	* (see below)	0.025 mg/m ³ TWA (respirable fraction)	((250)/(%SiO ₂ + 5) mppcf TWA (respirable)); ((10)/(%SiO ₂ + 2) mg/m ³ TWA (respirable)); ((30)/(%SiO ₂ + 2) mg/m ³ TWA (total dust))

*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.

ENGINEERING CONTROL METHODS:

VENTILATION: Use local exhaust ventilation or other engineering controls to minimize exposures.

EYE PROTECTION: Wear safety glasses when handling this product.

SKIN PROTECTION: Not normally required. Wear chemically resistant gloves to prevent prolonged or repeated contact.

GLOVES: Not normally required. Use nitrile gloves if conditions warrant.

RESPIRATORY PROTECTION: Respiratory protection may be required to avoid overexposure when handling this product. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms.

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Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE:	Semi-solid
COLOR:	Off-white
ODOR:	Neutral
ODOR THRESHOLD:	Not established
pH:	8.5
FREEZING/MELTING POINT (deg. C):	Not established
BOILING POINT (deg. C):	Not established
FLASH POINT:	Non flammable
EVAPORATION RATE:	Not established
FLAMMABILITY:	Not a flammable solid or gas
UPPER EXPLOSIVE LIMIT (% in air):	Not established
LOWER EXPLOSIVE LIMIT (% in air):	Not established
VAPOR PRESSURE (mm Hg):	Not established
VAPOR DENSITY:	Not established
WEIGHT PER GALLON (lbs.):	12.40
SPECIFIC GRAVITY:	1.480
SOLUBILITY:	Not established
OCTANOL/WATER COEFFICIENT:	Not established
AUTOIGNITION TEMPERATURE:	Not established
DECOMPOSITION TEMPERATURE:	Not established
VISCOSITY:	No data available.
SOLIDS (% by weight):	71.0
VOC, weight percent	0.05
VOC, U.S. EPA Method 24, less water and exempt solvents (theoretically determined)	1.3g/liter of material

SECTION 10: STABILITY AND REACTIVITY

STABILITY:	Stable under normal conditions.
CHEMICAL INCOMPATIBILITY:	Not established
HAZARDOUS POLYMERIZATION:	Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS:	Carbon monoxide, carbon dioxide

SECTION 11: TOXICOLOGICAL INFORMATION

Component Toxicity / Toxicology Data:

COMPONENT NAME	LD50/LC50
Calcium carbonate	ORAL LD50 RAT 6,450 MG/KG
Crystalline silica	ORAL LD50 RAT 500 MG/KG

This product is a mixture. Unless noted, the information below is based on components.

Skin corrosion / irritation: Can cause minor skin irritation, defatting, and dermatitis.

Serious eye damage / irritation :Can cause minor irritation, tearing and reddening.

Respiratory / skin sensitization: No data available.

Germ cell mutagenicity: No data available.

Carcinogenicity: Contains a material that may cause cancer.

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Reproductive toxicity: No data available.
 Specific target organ toxicity-single exposure: No data available.
 Respiratory irritation / Narcotic effects: No data available.
 Specific target organ toxicity-repeated exposure: No data available.
 Target organs potentially affected by exposure: Lungs
 Aspiration hazard: No data available.

Medical Conditions Aggravated by Exposure: Lung disease

SECTION 12: ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available for this product.
 MOBILITY: No data available.
 PERSISTENCE: No data available.
 BIOACCUMULATION: No data available.

This product has not been tested for ecological effects. Relevant information for components is listed below:

Component :	Ecotoxicity values:
No data available.	Acute Toxicity (Fish): Acute Toxicity (Daphnia): Acute Toxicity (Algae):

SECTION 13: DISPOSAL CONSIDERATIONS

To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Solidify and dispose of in an approved landfill. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14: TRANSPORT INFORMATION

Consult Bill of Lading for transportation information.

US DOT: NOT REGULATED
 IATA: NOT REGULATED

SECTION 15: REGULATORY INFORMATION

INVENTORY STATUS

U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.
 CANADIAN CEPA DSL: This product contains a component that is not on the DSL. If you are the importer of this product into Canada, contact H.B. Fuller for chemical tracking and notification information.
 EUROPEAN REACH: As a result of the introduction of REACH into Europe, this product cannot be imported into Europe unless the REACH requirements are met.
 AUSTRALIA AICS: This product is in compliance with the Australian Inventory of Chemical Substances requirements.
 KOREAN TCCL: This product is in compliance with the Korean Existing Chemicals List requirements.
 PHILIPPINES: This product is in compliance with the Philippine Inventory of Chemicals and Chemical Substances requirements.
 CHINA IECSC INVENTORY: This product is in compliance with the Inventory of Existing Chemical

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Substances in China (IECSC) requirements.

If you need more information about the inventory status of this product call 651-236-5858.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others). Before exporting this product from the USA or Canada, we recommend you contact us at reg.request@hbfuller.com to request an export review.

FEDERAL REPORTING**EPA SARA Title III Section 313**

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 372. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

Chemical Name	CAS#	%
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WHMIS STATUS: Unless listed below, this product is not controlled under the Canadian Workplace Hazardous Materials Information System.
D2A

STATE REPORTING**Proposition 65, The Safe Drinking Water and Toxic Enforcement Act of 1986:**

Unless listed below, this product does not contain known levels of any chemical known to the State of California to cause cancer or reproductive harm.

Chemical Name/List	CAS	Percent
Quartz (Carcinogen)	14808-60-7	1 - 5
Formaldehyde (Carcinogen)	50-00-0	< 10 ppm
Ethyl acrylate (Carcinogen)	140-88-5	< 10 ppm
Nickel (Carcinogen)		< 10 ppm
Lead compounds (Carcinogen)		< 10 ppm
Cobalt (Carcinogen)		< 10 ppm
Arsenic compounds (inorganic) (Carcinogen)		< 10 ppm
Methanol (Developmental toxin)	67-56-1	< 10 ppm

Substances of Very High Concern (SVHC) Content:

Unless listed below, this product does not contain SVHC's.

SECTION 16: OTHER INFORMATION

SDS VERSION DATE: 02-18-2015

This Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

HMIS RATING: HEALTH -- 0 FLAMMABILITY -- 0 REACTIVITY --- 0

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

Prepared by: The Manufacture

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to Mfg. from its suppliers, and because MFG

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